



# silver seal

Silver Seal Products Co., Inc.

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## Head Bolt Torque Instructions

### LT GEN5 Head Bolt Kit Includes:

- 1 pc M12x1.75 - Thread, 102mm UHL- **LT1976**
- 19 pcs M12x1.75 - Thread, 134mm UHL- **LT6959**
- GM OEM Bolts with Factory Thread Sealer

### Part No. LT8279



Part No. LT1976



Part No. LT6959



### Torque Specifications

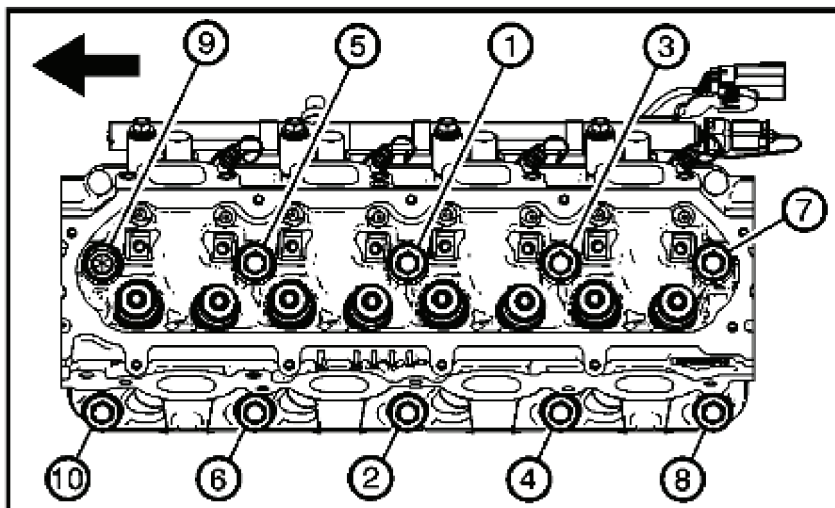
#### LH Driver Side Front Head Bolt (1-Bolt Only) (LT1976)

- 1st Pass - 59-FT/LBS
- 2nd Pass - 90-Degrees
- 3rd Pass - 40-Degrees

#### Remaining Head Bolts (19-pcs) (LT6959)

- 1st Pass - 59-FT/LBS
- 2nd Pass - 90-Degrees
- 3rd Pass - 60-Degrees

### LH Head Driver's Side Torque Sequence



### RH Head Passenger's Side Torque Sequence

